

Thank you for purchasing the E-flite 400 DF Brushless Outrunner motor. This motor is an ideal choice for the E-flite Super Airliner and small Ducted Fan airplanes. The motor will provide great performance on 66mm diameter fan units with three blade impellors.

400 DF Brushless Outrunner Features:

- Ideal for small Ducted Fan models from 15- to 25-ounces using 3-cell 2100mAh Li-Po battery packs
- High Torque alternative to inrunner brushless motors
- Quiet, lightweight operation just 2 ounces (56 g)
- External rotor design
- High quality construction with ball bearings and hardened steel shaft
- Slotted 9-pole Outrunner design

400 DF Specifications

Diameter: 25mm (1 in) Case Length: 31mm (1.2 in)

Weight: 56g (2.0 oz)

Shaft Diameter: 2.3mm (.09 in)

EFLM1320DF

Kv: 3500 (rpms per volt)

Io: 1.65A @ 10V (no load current)

Ri: .65 ohms (resistance) Continuous Current: 19A* Max Burst Current: 23A*

Cells: 6-10 Ni-MH/Ni-Cd or 3S Li-Po

Recommended Props: 3 blade 66mm Ducted Fan Impellor

Brushless ESC: 20-Amp (EFLA311B)

- * Maximum Operating Temperature: 175 degrees Fahrenheit
- * Adequate cooling is required for all motor operation at maximum current levels.
- * Maximum Burst Current duration is 15 seconds. Adequate time between maximum burst intervals is required for proper cooling and to avoid overheating the motor.
- * Maximum Burst Current rating is for 3D and limited motor run flights. Lack of proper throttle management may result in damage to the motor since excessive use of burst current may overheat the motor.

Battery Choices:

There are many Li-Po battery brands on the market with several choices for consumers. We recommend either E-flite or Thunder Power batteries and list some possible choices for the 400 DF Brushless Outrunner motor, all-depending on the airplane application.

EFLB1016	11.1V 1200mAh 3-Cell LIPO, 16GA	THP13203SPL	1320mAh 3-Cell 11.1V LIPO, 16GA
EFLB1025	11.1V 1800mAh 3-Cell LIPO, 16GA	THP19003S	1900mAh 3-Cell 11.1V LIPO, 16GA
EFLB1035	11.1V 2100mAh 3-Cell LIPO, 16GA	THP21003SPL	2100mAh 3-Cell 11.1V LIPO, 16GA

Examples of Airplane Setups:

E-flite Super Airliner ARF (EFL7000)

Comments – Sport and aerobatic performance with good climb power and top speed. This aircraft uses two (2) Ducted Fan units for power.

Weight w/Battery: 52 oz (1470g)

Prop: 66mm Ducted Fan Unit 3 Blade Impellor

Battery: 2100mAh 3-Cell 11.1V Li-Po (THP21003SPL) (2)

ESC: 20A Brushless (EFLA311B) (2)

Accessories:

See our web site at www.E-fliteRC.com or www.horizonhobby.com for our complete line of brushless motors. We have posted a specification comparison sheet on our web site so you can compare the different motors we offer.

EFLA110 Power Meter (measures power output in amps, volts, watts, and capacity)

EFLA311B 20-Amp Brushless ESC (V2)

EFLA241 Gold Bullet Connector Set, 3.5mm (3)

Operating Instructions:

- 1. This brushless motor requires the use of a sensorless brushless speed control. Failure to use the correct speed control may result in damage to the motor and/or speed control.
- 2. When mounting the motor, be sure the correct length of screws are used so damage to the inside of the motor will not occur. **The use of long screws will damage the motor**.
- 3. You may connect the three motor wires directly to the controller with solder or use connectors such as gold plated brushless bullet connectors (EFLA241), which will also need to be soldered properly to your wires. The three motor wires can be connected in any order to the three output wires or output port on a sensorless brushless speed control. Be sure to use heat shrink tubing to properly insulate the wires so the wires will not short. Shorting may damage the motor and speed control.
- 4. If you add connectors and you no longer wish to use them, never cut the motor wires. Remove them by properly desoldering them. Shortening the motor wires is considered an improper modification of the motor and may cause the motor to fail.
- 5. When you connect the motor to the esc, check the rotation direction of the motor. If you find the rotation is reversed, switching any two motor wires will reverse the direction so the motor rotates properly.
- 6. Proper cooling of the motor is very important during operation. New technology has brought much higher capacity batteries with higher discharge rates, which can cause extreme motor temperatures during operation. It is the responsibility of the user to monitor the temperature and prevent overheating. Overheating of the motor is not covered under any warranty.
- 7. You can install the propeller on the motor shaft after you have confirmed proper rotation direction. Also consult the instruction included with your sensorless electronic speed control for proper adjustments and timing.
- 8. Once the battery is connected to the motor, please use extreme caution. Stay clear of the rotating propeller since spinning propellers are very dangerous as the motors produce high amounts of torque.
- 9. Never disassemble the motor. This will void any warranty.

Safety Precautions:

This is a sophisticated hobby product and not a toy. It must be operated with caution and common sense and requires some basic mechanical ability. Failure to operate this product in a safe and responsible manner could result in injury or damage to the product or other property. This product is not intended for use by children without direct adult supervision. The Outrunner motor case is a rotating part so use extreme caution. Please read the warning information included with your propellers for safety information related to the operation of motors with propellers. Failure to comply with these warnings and/or improper use of propellers may result in serious injury.

Limited Warranty Period

Horizon Hobby, Inc. guarantees this product to be free from defects in both material and workmanship for a period of 1 year from the date of purchase.

Limited Warranty & Limits of Liability

Pursuant to this Limited Warranty, Horizon Hobby, Inc. will, at its option, (i) repair or (ii) replace, any product determined by Horizon Hobby, Inc. to be defective. In the event of a defect, these are your exclusive remedies.

This warranty does not cover cosmetic damage or damage due to acts of God, accident, misuse, abuse, negligence, commercial use, or modification of, or to any part of the Product. This warranty does not cover damage due to improper installation, operation, maintenance, or attempted repair by anyone other than an authorized Horizon Hobby, Inc. service center. This warranty is limited to the original purchaser and is not transferable. In no case shall Horizon Hobby's liability exceed the original cost of the purchased product and will not cover consequential, incidental or collateral damage. Horizon Hobby, Inc. reserves the right to inspect any and all equipment involved in a warranty claim. Repair or replacement decisions are at the sole discretion of Horizon Hobby, Inc. Further, Horizon Hobby reserves the right to change or modify this warranty without notice.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER. HORIZON HOBBY, INC. SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

As Horizon Hobby, Inc. has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly, the user accepts all resulting liability.

If you as the purchaser or user are not prepared to accept the liability associated with the use of this product, you are advised to return this product immediately in new and unused condition to the place of purchase.

Safety Precautions

This is a sophisticated hobby product and not a toy. It must be operated with caution and common sense and requires some basic mechanical ability. Failure to operate this product in a safe and responsible manner could result in injury or damage to the product or other property. This product is not intended for use by children without direct adult supervision.

The product manual contains instructions for safety, operation and maintenance. It is essential to read and follow all the instructions and warnings in the manual, prior to assembly, setup or use, in order to operate correctly and avoid damage or injury.

Questions, Assistance, and Repairs

Your local hobby store and/or place of purchase cannot provide warranty support or repair. Once assembly, setup or use of the product has been started, you must contact Horizon Hobby, Inc. directly. This will enable Horizon to better answer your questions and service you in the event that you may need any assistance.

Questions or Assistance

For questions or assistance, please direct your email to <u>productsupport@horizonhobby.com</u>, or call 877.504.0233 toll free to speak to a service technician.

Inspection or Repairs

If your product needs to be inspected or repaired, please call for a Return Merchandise Authorization (RMA). Pack the product securely using a shipping carton. Please note that original boxes may be included, but are not designed to withstand the rigors of shipping without additional protection. Ship via a carrier that provides tracking and insurance for lost or damaged parcels, as Horizon Hobby, Inc. is not responsible for merchandise until it arrives and is accepted at our facility. Include your complete name, address, phone number where you can be reached during business days, RMA number, and a brief summary of the problem. Be sure your name, address, and RMA number are clearly written on the shipping carton.

Warranty Inspection and Repairs

To receive warranty service, you must include your original sales receipt verifying the proofof-purchase date. Providing warranty conditions have been met, your product will be repaired or replaced free of charge. Repair or replacement decisions are at the sole discretion of Horizon Hobby.

Non-Warranty Repairs

Should your repair not be covered by warranty and the expense exceeds 50% of the retail purchase cost, you will be provided with an estimate advising you of your options. You will be billed for any return freight for non-warranty repairs. Please advise us of your preferred method of payment. Horizon Hobby accepts money orders and cashiers checks, as well as Visa, MasterCard, American Express, and Discover cards. If you choose to pay by credit card, please include your credit card number and expiration date. Any repair left unpaid or unclaimed after 90 days will be considered abandoned and will be disposed of accordingly.

Motors requiring inspection or repair should be shipped to the following address (freight prepaid):

Horizon Service Center 4105 Fieldstone Road Champaign, Illinois 61822

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